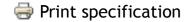
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## CATERPILLAR 312D HYDRAULIC EXCAVATOR

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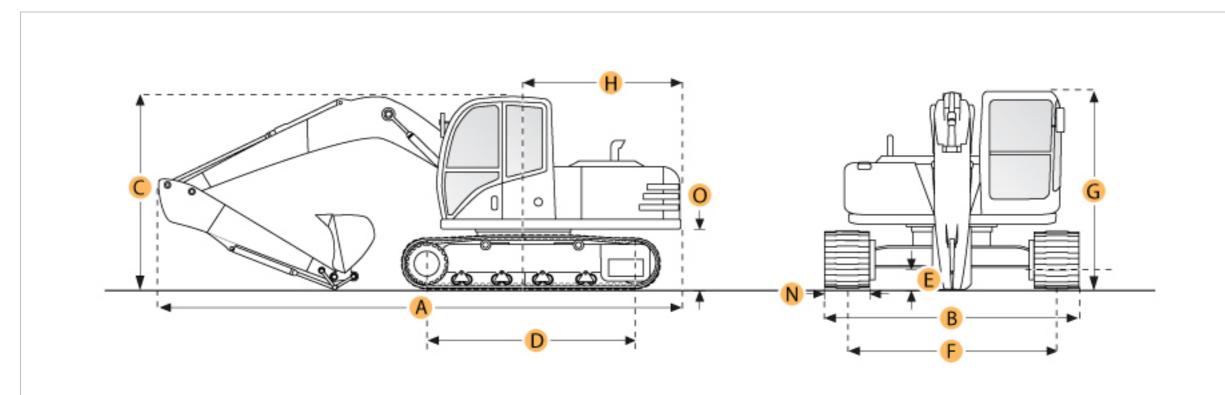


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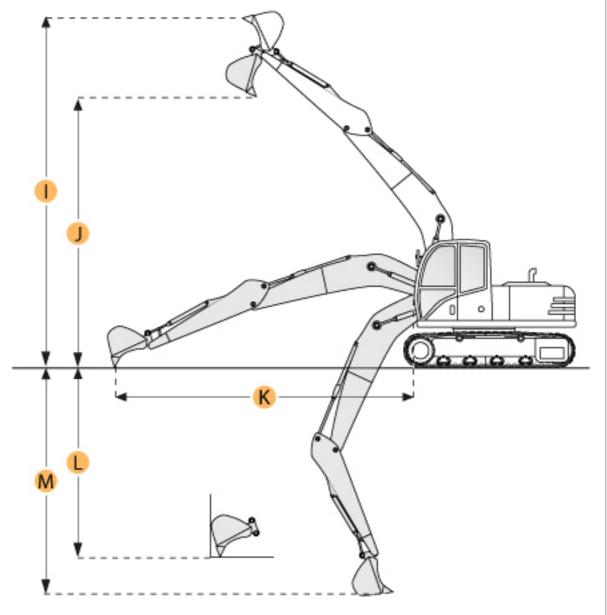
127 L/min

Boom/Stick Option	Boom/Stick Option	Boom/Stick Option (HEX) 1	
A. SHIPPING LENGTH OF UNIT	25 ft in	7610 mm	
C. SHIPPING HEIGHT OF UNIT	9.3 ft in	2830 mm	
I. MAX CUTTING HEIGHT	27.8 ft in	8480 mm	
J. MAX LOADING HEIGHT	20 ft in	6100 mm	
K. MAX REACH ALONG GROUND	26 8 ft in		
L. MAX VERTICAL WALL DIGGING DEPTH	16.3 ft in	4980 mm	
M. MAX DIGGING DEPTH	18.2 ft in		
Dimensions			
B. WIDTH TO OUTSIDE OF TRACKS	8.2 ft in	2490 mm	
D. LENGTH OF TRACK ON GROUND	9.1 ft in	2780 mm	
E. GROUND CLEARANCE	1.4 ft in	430 mm	
G. HEIGHT TO TOP OF CAB	9.1 ft in	2760 mm	
H. TAIL SWING RADIUS	7 ft in	2140 mm	
O. COUNTERWEIGHT CLEARANCE	3 ft in	915 mm	
Undercarriage			
F. TRACK GAUGE	6.5 ft in	1990 mm	
N. SHOE SIZE	19.7 in	500 mm	

O. COUNTERWEIGHT CLEARANCE		3 ft in	915 mm
Undercarriage			
F. TRACK GAUGE		6.5 ft in	1990 mm
N. SHOE SIZE		19.7 in	500 mm
Specification			
Engine			
MAKE	Caterpillar		
MODEL	C4.2 ACERT		
GROSS POWER	97 hp		72.3 kw
NET POWER	90 hp		67.1 kw
DISPLACEMENT	259.4 cu in		4.3 L
Operational			
OPERATING WEIGHT	28483.7 lb		12920 kg
FUEL CAPACITY	66 gal		250 L
COOLING SYSTEM FLUID CAPACITY	4.7 gal		17.9 L
HYDRAUILC SYSTEM FLUID CAPACITY	42.8 gal		162 L
ENGINE OIL CAPACITY	5.2 gal		19.5 L
SWING DRIVE FLUID CAPACITY	0.79 gal		3 L
HYDRAULIC SYSTEM RELIEF VALVE PRESSURE	5076.3 psi		35000 kPa

33.5 gal/min

HYDRAULIC PUMP FLOW CAPACITY



SWING SPEED	12.4 rpm	
SWING TORQUE	22827,5 lb ft	30950 Nm
•	22027,3 to 10	30730 1111
Undercarriage SHOE SIZE	40 7 in	500 mm
	19.7 in	
GROUND PRESSURE	6.1 psi	41.9 kPa
MAX TRAVEL SPEED	3.4 mph	5.5 km/h
DRAWBAR PULL TRACK GAUGE	25628.2 lb 6.5 ft in	114 kN 1990 mm
	0.5 10 111	1770 111111
Buckets REFERENCE BUCKET CAPACITY	0.49 v.42	0.52 m3
	0.68 yd3	
MINIMUM BUCKET CAPACITY MAXIMUM BUCKET CAPACITY	0.39 yd3 0.97 yd3	0.3 m3 0.74 m3
	0.97 yus	0.74 1113
Boom/Stick Option (HEX) 1		
BOOM/STICK OPTION (HEX) 1	Boom 5680mm (18' 7") / Stick 2500mm (8' 2")	
SHIPPING HEIGHT OF UNIT	9.3 ft in	2830 mm
SHIPPING LENGTH OF UNIT	25 ft in	7610 mm
MAX DIGGING DEPTH	18.2 ft in	5540 mm
MAX REACH ALONG GROUND	26.8 ft in	8170 mm
MAX CUTTING HEIGHT	27.8 ft in	8480 mm
MAX LOADING HEIGHT	20 ft in	6100 mm
MAX VERTICAL WALL DIGGING DEPTH	16.3 ft in	4980 mm
Boom/Stick Option (HEX) 2		
BOOM/STICK OPTION (HEX) 2	Boom 5680mm (18' 7") / 2")	Stick 2800mm (9'
SHIPPING HEIGHT OF UNIT	9.7 ft in	2970 mm
SHIPPING LENGTH OF UNIT	24.9 ft in	7590 mm
MAX DIGGING DEPTH	19.2 ft in	5840 mm
MAX REACH ALONG GROUND	27.7 ft in	8430 mm
MAX CUTTING HEIGHT	28.1 ft in	8580 mm
MAX LOADING HEIGHT	20.4 ft in	6210 mm
MAX VERTICAL WALL DIGGING DEPTH	16.9 ft in	5160 mm
Boom/Stick Option (HEX) 3		
BOOM/STICK OPTION (HEX) 3	Boom 5680mm (18' 7") / Stick 3000mm (9' 10")	
SHIPPING HEIGHT OF UNIT	9.3 ft in	2830 mm
SHIPPING LENGTH OF UNIT	25 ft in	7610 mm
MAX DIGGING DEPTH	19.8 ft in	6040 mm
MAX REACH ALONG GROUND	28.3 ft in	8620 mm
MAX CUTTING HEIGHT	28.5 ft in	8700 mm
MAX LOADING HEIGHT	20.8 ft in	6340 mm
MAX VERTICAL WALL DIGGING DEPTH	17.6 ft in	5360 mm
Dimensions		
WIDTH TO OUTSIDE OF TRACKS	8.2 ft in	2490 mm
HEIGHT TO TOP OF CAB	9.1 ft in	2760 mm
GROUND CLEARANCE	1.4 ft in	430 mm
COUNTERWEIGHT CLEARANCE	3 ft in	915 mm
TAIL SWING RADIUS	7 ft in	2140 mm
LENGTH OF TRACK ON GROUND	9.1 ft in	2780 mm

**Swing Mechanism** 

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